

Material: DIN GS-20 Mn 5

Standard Specification for Steel Castings for Pressure Purposes

Group: Ferrous Mild Steel Alloys

Sub Group: DIN GS-20 Mn Steel Castings for Pressure Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.170 - 0.230	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	0.600 max.		
Manganese	Mn %	1.000 - 1.600		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	0.300 max.		
Molybdenum	Mo %	0.150 max.		
Nickel	Ni %	0.400 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	450 - 650
-	-	-	Yield Strength in Mpa	240 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	35 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 G20Mn5	BS	British	Plate, Tubes and Forging
1.6220	ISO	International	Casting
G20Mn5	ISO	International	Casting
SCC 3	JIS	Japan	Casting
SCPH 11-CF	JIS	Japan	Casting
SCW 520-CF	JIS	Japan	Casting
SCW 550	JIS	Japan	Casting

Disclaimer: All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: info@icastllp.com